## immersion heaters

## **FINNED TUBULAR HEATERS**



### AFFECTING TEMPERATURE

Operating temperatures of finned element change according to the following factors:

- Air velocity
  - Air temperature
  - Watts per square inch of finned element
  - FIG. 1 Watt Density vs. Air Temperature for 797°F (425°C) Fin Temperature



As shown in Figure 1, the combination of these factors results in a sheath temperature of  $425^{\circ}$ C (797°F).

*Note:* These factors are approximate as fin efficiency and element spacing may bring about variations in temperature. Please consult factory for further information.

APPLICATIONS	SHEATH MATERIAL	FIN MATERIAL
Forced circulation	Steel	Steel or Stainless
Ducts	Steel	Steel or Stainless
Fan forced electric heaters	Steel	Steel or Stainless
Recirculating ovens	Steel	Steel or Stainless
Loading resistors	Steel	Steel or Stainless

## COATINGS

Bare steel

Nickel-plated

Aluminum painted

Black enamel



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### WATTCO™ FINNED TUBULAR HEATER

• Select the proper element by first specifying if the element has a minimum diameter of 0.430" if the power supply voltage is more than 300V.

Depending on your requirements, special terminals can be installed on the 0.315" diameter elements so they can be used up to 600V.

• Standard fin sizes and pitches supplied by WATTCO<sup>™</sup> are listed in Table 1 above. Other sizes are available on special order.

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Watt Density = Sheath watt density X Element surface area per lineal inch.

• Determine the number of heated length of element required for a specific wattage output. You will need more than one element for larger wattage or three-phase installations.

FIG. 2 - Velocity vs. Air Temperature for a Fin Temperature of 800°F (425°C)



#### **NEED ASSISTANCE?**

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Please call us at 1.800.4WATTCO (1.800.492.8826) or send a fax at 514.488.9126 for assistance when selecting your elements, as other factors that are not mentioned above should be taken into consideration.



